

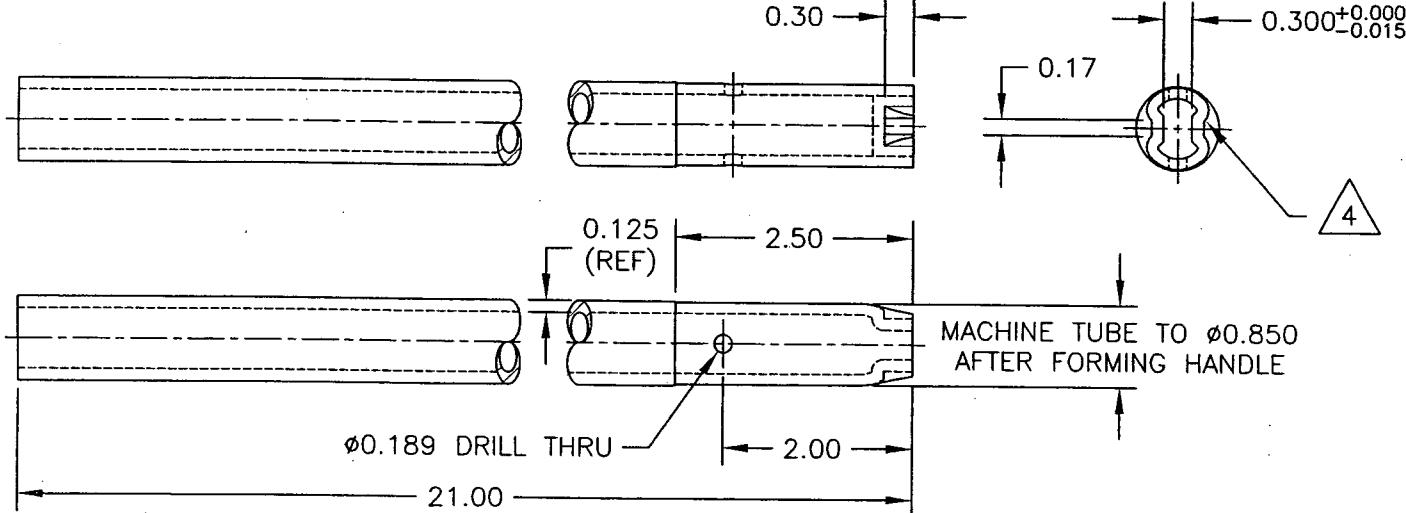
DART AEROSPACE LTD	Work Order:	23568
Description: Custom W/O to add Heat Shrink	Part Number:	D3331-041
Dwg: D3331 Rev. C		12
Ref: N/A		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	A	05/06/14	12
2	ST	Remove from store. Qty Part Number Description Batch D3331-041 Handle Ass'y B22250 B23017	CPL	05/06/14	12
3	MFA	Install Heat Shrink as per Dwg. D3331. Keep record of the batch number of D3331-041 when open the bag. Qty Part Number Description Batch D3158-050 Heat Shrink B22097	CPL	05/06/14	12
4	QC5	Inspect work to Step 3.	2	05/06/14	12
5	ST	Identify and Stock D3331-041 with the proper batch number.	CPL	05/06/14	12
6	AC	Charge to project number P601-566 Cost / part: 29.99	5 ac	05.06.15	12
7	DC	Close W/O 29.11 Inspect Level 21	DK	05.06.15	12

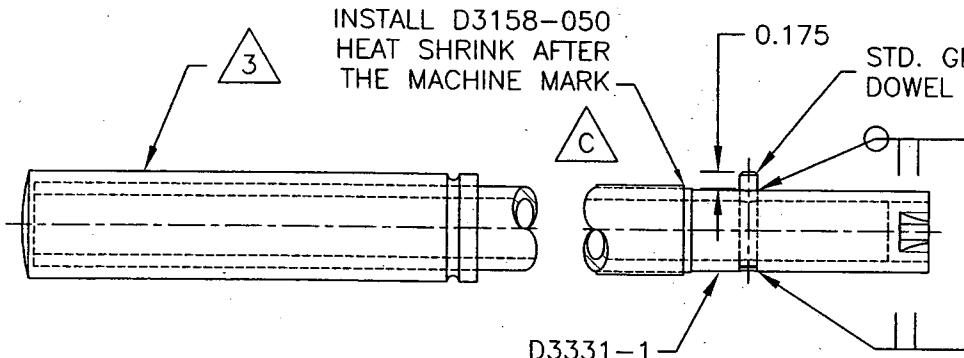
(Note: Attach a copy of Custom W/O to each of the W/O's listed in Step 2 above)

Rev	Date	Change	Revised By	Approved
A	05.06.14	New Issue	KJ/RF	SF

**PRELIMINARY ISSUE**



**D3331-1 HANDLE**



**D3331-041 HANDLE ASS'Y**

**NOTES:**

- 1) MATERIAL: 1025 ROUND BAR STEEL PER MILL-S-709  
(REF. DART SPEC. M1025TR0.875W.125)
- 2) STD. GROUND DOWEL PIN,  $\varnothing 3/16$ " x 1.00" LONG  
POSSIBLE SUPPLIER: SPAENAUR, P/N 238-032
- 3) STD. BLACK VINYL GRIP, 7/8" I.D. x 4 3/4" LONG  
POSSIBLE SUPPLIER: REID TOOL SUPPLY CO., P/N GP-784
- 4) FORM USING TOOLING DT8760
- 5) FINISH: POWDER COAT FIRE RED (REF. 4.3.5.10) PER QSI 005 4
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 7) ALL DIMENSIONS ARE IN INCHES
- 8) BREAK ALL SHARP EDGES 0.005 TO 0.010

**SHOP COPY**  
RETURN TO  
ENGINEERING  
**UNCONTROLLED COPY**  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
**WORK ORDER**  
NO. 23568

DESIGN	DRAWN BY	DART AEROSPACE LTD	
CHECKED	APPROVED	HAWKESBURY, ONTARIO, CANADA	
DATE	DRAWING NO. D3331		
05.05.20		TITLE	SCALE
A	04.11.29	NEW ISSUE	1:2
B	05.02.18	LENGTH 21.00 WAS 18.00	
C	05.05.20	ADD D3158-050	SHEET 1 OF 1

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